



FOREVER REDWOOD

From the Forest, For the Forest since 1995

866.332.2403 (TOLL FREE); 7am – 7pm Pacific Time, Monday-Saturday

ENTRYWAY ARBOR



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I. DESCRIPTION

At Forever Redwood, we pride ourselves on making the most durable, functional, and stylish outdoor furnishings in the industry, and our Entry Arbor custom-made kits exemplify this. They are built to last in any type of weather, and are designed with both beauty and functionality in mind. We build our Entryway Arbor kits using only restoration timber, meaning that our construction has very little environmental impact. We also double-build our Entry Arbor kits, meaning they will last longer than practically anything else on the market.

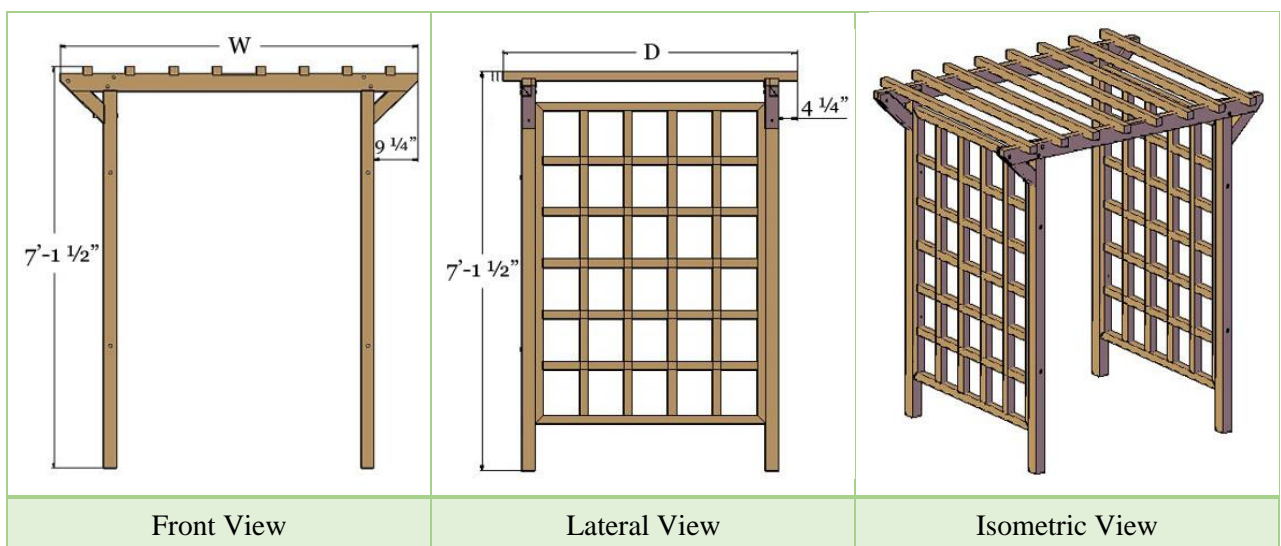
- Quality thick-timbered frame is stable as a stand-alone garden piece or can be secured in concrete.
- Choose from several sizes and heights to fit your needs for an entryway arbor.
- Materials that last a lifetime. From thick timbered, finely finished Redwood that outlasts teak and cedar to stainless steel hardware and the best weather resistant sealants.
- This wood arbor kits is easy to assemble and maintain. Ships in less than 15 parts with all the hardware.

We offer this kit, as well as all of our other products with a lifetime guarantee, and warranties that last for up to 30 years. Assembly is simple and maintenance is very low stress, and hardly needed. Here at Forever Redwood, we customize each order to fit your specific style and space needs, and can even send a team to help assemble your new Entry Arbor kit for you. Call us today to find out more.

II. SPECIFICATIONS

A. Dimensions & Drawings

Annapolis Garden Arbors are available from 48" to 80" wide (W) and from 32" to 72" deep (D). Total height is 85.5" H.



B. Arbor Post Anchoring

All posts should be attached to the ground. Below are the most common scenarios.

To anchor the posts, you need metal anchors and bolts. Our anchor kits, whether for concrete or wood decks come with everything you need to attach your structure securely.


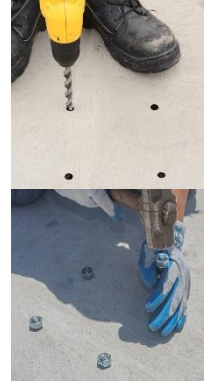



The metal anchors sit on the surface and are attached using either 1 anchor bolts (for concrete) or 1 lag bolts (if you attaching to a wood deck). The posts sit on the anchors and are attached to the anchors with lag bolts provided. A wood trim box is included to hide the metal from view. See anchor kit installation images below.

For paver patios and flagstone patios we don't recommend attaching directly to these surfaces because you may have issues of cracking or movement long term. Instead we recommend installing footings (concrete foundations for the posts) to make sure you have zero issues long term.

If you are placing the Arbor on a paver patio, flagstone, or undeveloped ground, we recommend digging holes 30" deep (in snow areas adjust depth to go below the frost line by 6") and placing cardboard Sono tubing in the hole up to ground level. Then add some metal and rebar and pour concrete flush to ground level (or level with the walking surface area of your paver or flagstone patio). Allow up to 7 days for the concrete to cure before attaching metal anchors at the top of the concrete pour (see below).

By going with a 12-inch diameter concrete pour, when you finish attaching the posts to the anchors and adding the trim, the posts at the base with the trim box included wind up being 8 1/2"W x 8 1/2"L x 10"H and they hide the concrete from view from above. The posts with the trim boxes will look like they are just sitting on the ground or the flagstone or pavers. You can buy anchors at your local hardware store, but we do not recommend it because if you set the anchors in the concrete pour and they are not exactly on center to the fraction of an inch, your installation will not go smoothly. By using our anchor kit, if your concrete pour is off by a half inch or so, you can always place the anchor a bit off the center of the concrete pour at installation to compensate.

If you do not want the posts in the weather and do not mind being able to see the concrete from below, pour the concrete half an inch above ground level.

				
<p>STEP 1: Place the anchor where it will be installed; mark the ground as shown.</p>	<p>STEP 2: Drill for holes as shown 1/2" wide hole 4" deep and hit down the anchor bolt (1/2" x 3") with a hammer. Then take off the nut before you place the metal anchor (note: for wood deck use lag bolt).</p>	<p>STEP 3: Place and attach metal anchor to concrete with anchor bolt (1/2" x 3") and place the post.</p>	<p>STEP 4: Attach post to metal anchors with lag bolts (5/16" x 3").</p>	<p>STEP 5: Place the wood boots over the anchors, fixed it with the screws.</p>

The photos above show the 5 simple steps to follow once your surface below the Structure is in place. Choose the anchor kit for the appropriate surface:

- **Stone, Brick or Concrete - Anchor Bolts (1/2")** for attaching to stone, brick, or concrete.
- **Wood (e.g., Wood Deck) - Lag Bolts (3/8")** for attaching to a wood deck.

Read more about anchoring your Pergola in our [FAQ, including the best grade of wood to choose for your climate.](#)

C. Finish Options

All our furniture ships finely sanded to 220 grit for a smooth to the touch finish.

The most popular finish is our Transparent Premium Sealant. This sealant leaves your furniture looking natural and helps keep the beautiful wood surface colors from fading for several years. We use Sikkens brand finishes because they are the best finishes on the market. For more information about our finishes and how to keep your furniture looking great year after year, please go to: [Care & Finish](#).

Unfinished (fine sanding only):

If you are applying your own stain or want the surface color to fade to a "weathered look" in a few months. We do not recommend you leave your furniture unfinished outdoors for any extended period regardless of wood quality. Outdoor weather changes constantly and it is best to at least seal the wood to protect it from consistently absorbing and losing moisture.

Transparent Premium Sealant - Recommended for Outdoors:

Below are the 5 grades of wood we offer with the Transparent Premium Sealant applied. The color tones shown are close representations of the color your furniture will look like. There is no extra charge for the Transparent Premium Sealant:

				
Douglas Fir (10 yr. Warranty)	Mosaic Eco-Wood (10 yr. Warranty)	Redwood (15 yr. Warranty)	Mature Redwood (20 yr. Warranty)	Old Growth Redwood (30 yr. Warranty)

We also offer the Transparent Premium Sealant with the following stains. There is a small charge for adding these stains because it increases the total amount of coats to 4 with the sealant as the final coats:



Tiger Stripe Effect

Douglas-Fir when stained dark creates a "tiger stripe" effect as shown in this photo. It is beautiful and most customers love it. If you are looking for a dark consistent stain and do not want to see a "tiger stripe effect", please go with any of the Redwood grades for a more consistent stain finish.



Primers

- **Off-White Oil-Based Primer:** If you are painting a light color. We apply two coats so that it is ready for one final coat.
- **Gray Oil-Based Primer:** If you are painting a darker color. We apply two coats so that it is ready for the final coat.

Custom Paints

Custom Paint Finish (go to BenjaminMoore.com):

Have Forever Redwood paint your order any color you like. We prefer to use Benjamin Moore paints because they make excellent quality products and offer a huge selection of paints and colors to choose from.



Benjamin Moore: Black Stain, 2131-10

First select the type of paint you want: Benjaminmoore.com

Then click the colors tab and choose from the almost endless amount of colors offered.

Just select the Custom Paint finish option and in the Comment box enter the type of paint and the name and number of the color you would like. We will confirm your custom paint request within 24 hours of receiving your order and we will order the paint for you and apply per the specified directions. You only need to let us know the type of paint and the color name and number and we will do the rest.

III. ASSEMBLY & CARE

Assembly Instructions for: [Entryway Arbor](#).

All You Need is a Few Tools and a Friend.

Assembly is best done by two people and usually takes about half a day to a day, depending on size. Pergolas need a ratchet wrench, a hammer and a ladder to put them together. In some cases, you might need a drill to attach the posts into concrete. As with all our products, we preassemble pergolas in our shop to ensure everything fits together. All hardware is included and all parts are clearly labeled before it is shipped. We also include detailed step-by-step instructions.

Take a look at our assembly instructions below for specific details. If you plan to pour concrete to hold the posts, the project will require an additional half day prior to assembly. Please do the concrete pour a few days prior to assembly to allow the concrete to cure.

Installation Help.

Special talent is not required to re-assemble our pergolas. But, if you would like help, [just let us know](#). We have our own team for installations in California, Nevada and Southern Arizona and a network of local contractors we recommend for farther afield.

Care: Your Forever Redwood Furniture will last for decades in year-round weather without maintenance.

Depending on the wood grade you choose, even with harsh year-round outdoor conditions, you can expect your furniture to last from ten to forty years without maintenance of any kind.

Being outside year-round is rough on any woods finish. The surface absorbs UV rays, pollution, constant variations in moisture and temperature and it also oxidizes. This is why most wood just doesn't hold up and the surface color slowly changes towards a silver patina over the years. But, with Forever Redwood, you don't have to worry. The silver patina is surface deep only (less than 1/64") and is not indicative of decay. Your set will last decades and is not compromised in any way by the surface color change. For example, we keep our display items as is without refinishing to show off this natural aging (we like the patina!).

Although Forever Redwood is maintenance-free, we recommended you take a few minutes as needed to clean by either hosing down and/or brushing/dusting away accumulated debris (no soap or chemicals needed). If you'd like to keep your set looking its best for decades, please go to: [Care and Finish](#).

Keep the colors looking vibrant for decades.

A quick power washing every 5 to 10 years clears away the accumulated grim, UV surface burning and the old sealant in a few minutes. When power washing be careful not to spray close to the surface or you may cut into the grain of the wood. Once dry, go over any rough spots to smooth out and ready for sealing. You'll need \$2 and 10 minutes to do it. Pick up 2 sheets of sandpaper (one 100 grit and one 220 grit). Go over the spots with 100 grit for ten strokes or so and dust off. Then do the same with the fine 220 grit. Redwood sands easily. Dust off and you're ready for sealing.

For best results, sand in the direction of the grain (same direction of the growth lines in the wood). For example, on a picnic tabletop, sand in the lengthwise direction of the boards. After sanding, choose any stain/sealant you like. Redwood takes well to most.

IV. MATERIALS

The secret to outdoor longevity begins and ends with the wood. We use generous amounts of the most decay resistant wood available. We encourage our customers to compare photos of our items side by side with any competing product. Thickness counts. Furniture that is thin and light simply won't last in the year round weather.

To keep your furniture beautiful, we use only stainless steel hardware and the highest quality stains and sealants. We use only the Sickens brand of sealants.

Our primary customer has always been the homeowner that appreciates spending a bit more for quality that will last decades.

Our products are installed with organizations that appreciate longevity like the U.S. Forest Service, U.S. military installations, State and City parks, golf clubs and hotels.

We are favored by many landscape architects and contractors because they can count on exceptional quality and quick personal service to complete projects.

We build each item by hand. This insures your set is finely finished and carefully inspected. Old-fashioned hand building also allows us to adjust the size or design of any item to fit your needs.

Because we are a forestry company, we can offer 5 exceptional wood grades to choose from our carefully managed forests with warranties of up to 30 years against decay in any weather. [Click for more about our 5 wood grades.](#)

V. WARRANTY

Wood decay is warrantied up to 30 years depending on the wood grade. No other outdoor furniture manufacturer has warranties like this. The key is the excellent quality of our wood and the extra-thick timber designs of all our pieces.

Wood Grades and Decay Warranty:

- Douglas-fir: 10 years
- Mosaic Eco-Wood: 10 years
- Redwood: 15 years
- Mature Redwood: 20 years
- Old-Growth Redwood: 30 years

Forever Redwood stands behind its products. We are committed to quickly resolving any issues that might occur. For more information please see our [Warranty](#) page.

VI. SHIPPING

We offer 4 Shipping Options in the U.S.:

- Rush Shipping (ships in 2 weeks).
- Priority Shipping (ships in 4 weeks).
- Standard Shipping (ships in 6 weeks).
- Free Shipping in the Continental U.S. (ships in 10 weeks).

Notes for Orders requiring drawings or approvals:

All Shade Structure orders (Pergolas, Pavilions, Gazebos and Arbors) require drawings to make sure all details are agreed upon prior to building and to give our customers the ability to customize their structures to meet their needs. We also sometimes make custom changes to Swings, Planters, Benches, Tables and other standard production items per customer requests. If your order has a custom detail or is a shade structure, you will receive your first drawings via email within 5 business days of receiving your completed order with a deposit.

We will go back and forth with you as needed to fine tune the design to your liking prior to building it. Once you sign off on your drawings, your timeline for shipping will begin. Please keep this in mind. If you need a Rush Order and also drawings, it is best you call in your order so that we can organize ourselves to both complete your drawings on an expedited basis and meet your shipping deadline.

Yes, you can have free shipping plus save 3% off your order! We carefully hand build each Forever Redwood item. When you choose a longer ship out date, you give us more time to build. This lowers our cost and we pass the savings to you. If you choose the Wait & Save Shipping option and prefer we ship out on a specific date (up to 6 months in advance), just enter the date in the Comment Box at Checkout. If no note is included, we'll ship in 3 months.

Orders ship from San Diego, CA. Add 3 to 6 business days transit time (depending on location). We ship to any country. Canada orders ship in 6 weeks. To see Canadian shipping costs, just add item to cart.

For orders outside the U.S. or Canada, just enter your country in the shipping information section at checkout or in the shopping cart to see your freight cost. We ship outside the U.S. or Canada in 6 weeks. For all international shipments, the shipping companies handle any customs paperwork and then contact you to arrange delivery.

Assembly Service Available Nationwide: All orders over \$3,000. in size can choose to have Forever Redwood assemble for you. Just choose White Glove Service in the Shopping Cart or at Checkout. For more information on White Glove, please go to: [WHITE GLOVE](#).



If your artistically inclined, the crating makes a great canvas to:
Lion of the Tribe of Juda by Patricia Vallejo



Some of the ugly guys from our install crew that will scare your children when they come install your order!