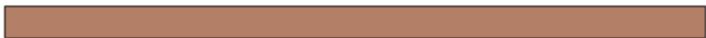
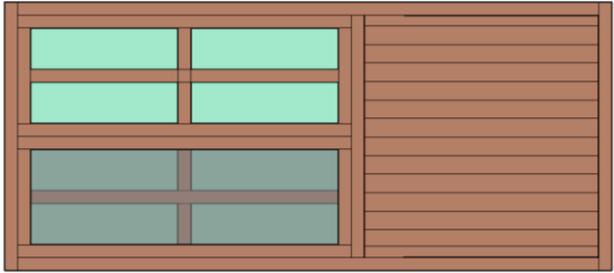
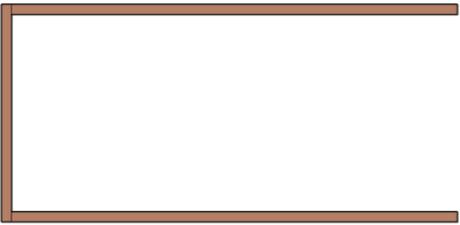
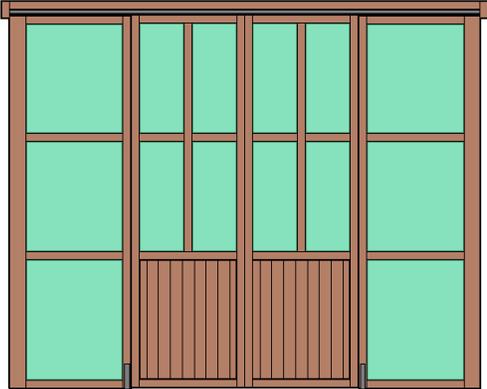
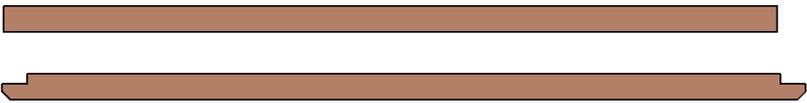


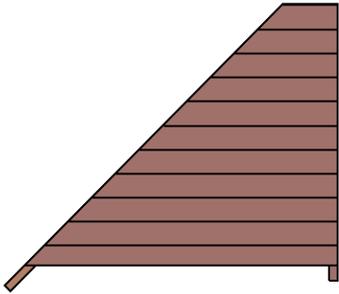
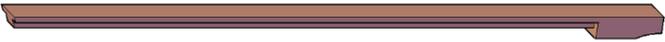
866.332.2403 (Toll Free); 7am-7pm Pacific Time, Monday-Saturday

## Assembly instructions for: **SPA GAZEBO KITS**



## CONTENT OF BOXES

QUANTITY	DESCRIPTION	DRAWING
4	Posts	
Quantity will vary depending on size	Wall panels	
1	Door frame	
1	Door set	
Quantity will vary depending on size	Roof frame	
1 (If you ordered)	Skylight	

Quantity will vary depending on size	Roof Panels		
Quantity will vary depending on size	Roof boards		
Quantity will vary depending on size	Trims		
4	Plaques for corners		
Depending on size	Hardware: Bolts, deck screws and lag bolts	Deck Screws 	Bolts, washers and nuts 
4 (if you ordered)	Anchors (U brackets, Gale Wind or hurricane anchors)	U brackets 	Gale Wind  Hurricane anchors 

## ASSEMBLY INSTRUCTIONS

All Gazebos are completely erected in the shop prior to crating for shipping. All hardware is included. All parts are fully sanded, routed, notched, drilled and numbered for ease of reassembly. The parts that go together have the same numbers/letters written next to the predrilled holes they attach to.

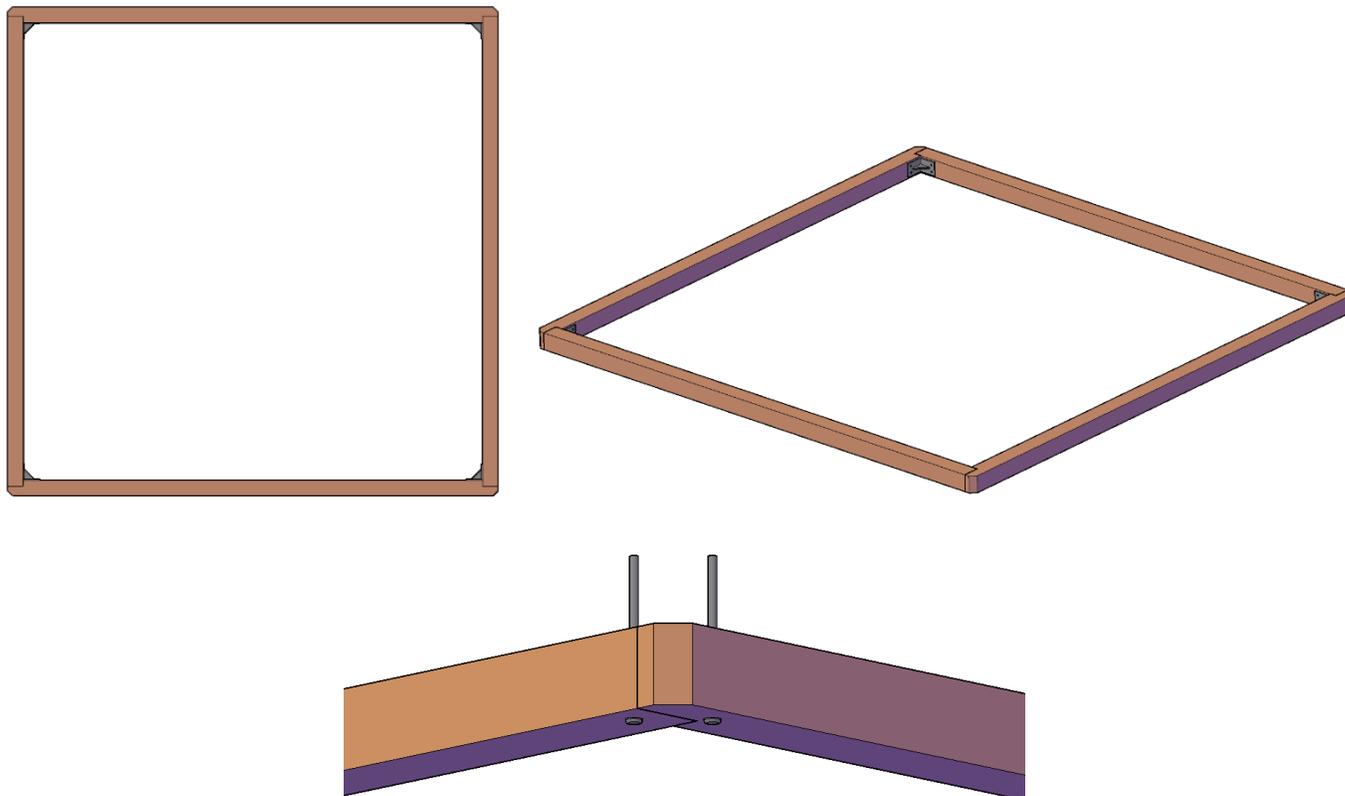
All Gazebo parts are notched into the part they connect to. You'll find the numbers next to the notches and/or drill holes. Before beginning re-assembly, place the parts that go together on the ground with one another so you don't have to be searching around in the middle of the reassembly. Most Gazebos take less than one day to reassemble with one helper..

**Note:** print the drawings that you approved before start the construction, they are needed to see the distances between the posts.

**Step 1.** Attach wall panel to post with deck screws (#8 x 3"). (Match up the numbers to attach the two parts together). *Repeat this step with the other panels and door frame.*

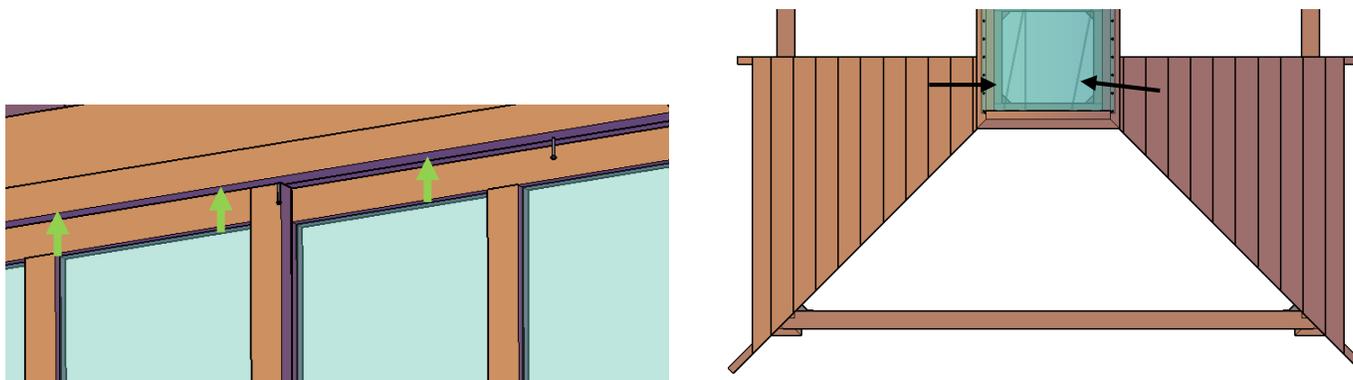


**Step 2.** Attach the 4 roof timbers together to form the base of the roof. Use a plaque and four lag bolts per corner. (Match up the numbers to attach the two parts together). Insert the bolts to attach the roof panels and then place the frame base above the walls.

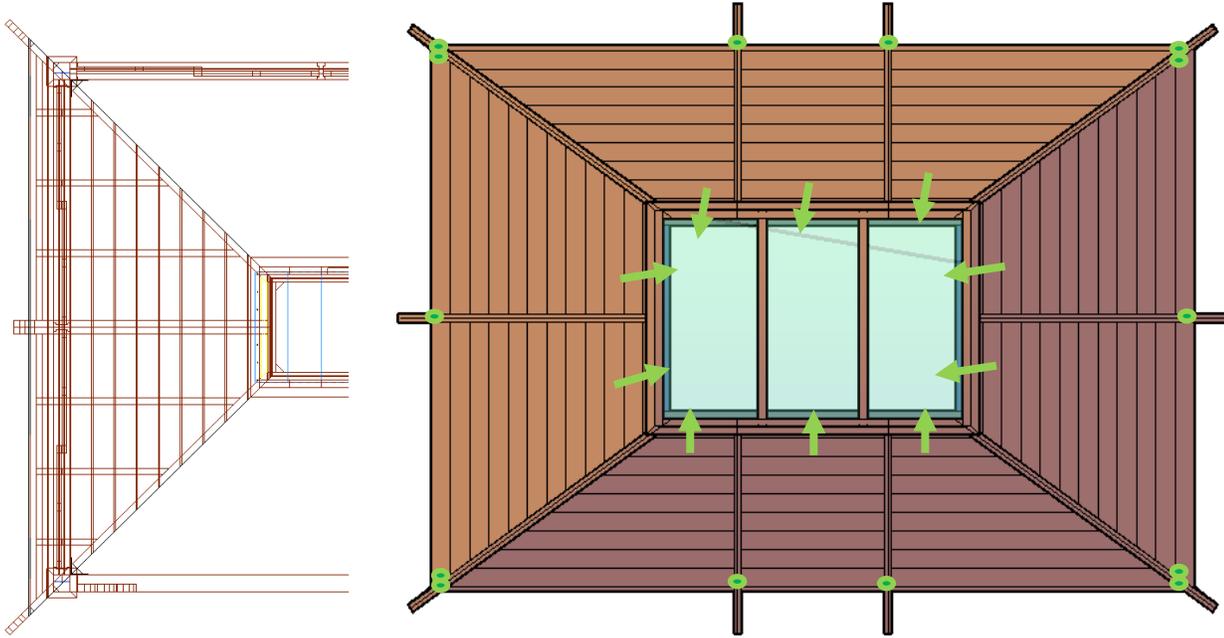


**Step 3:** Attach the roof panels to the Skylight and to the base of the roof with bolts. (Match up the numbers to attach the two parts together). Tap the bolt all the way into the wood to set it. Then add a washer and nut and lightly tighten.

**BEFORE YOU DO THIS STEP** first attach the roof base to the frame with lag bolts.

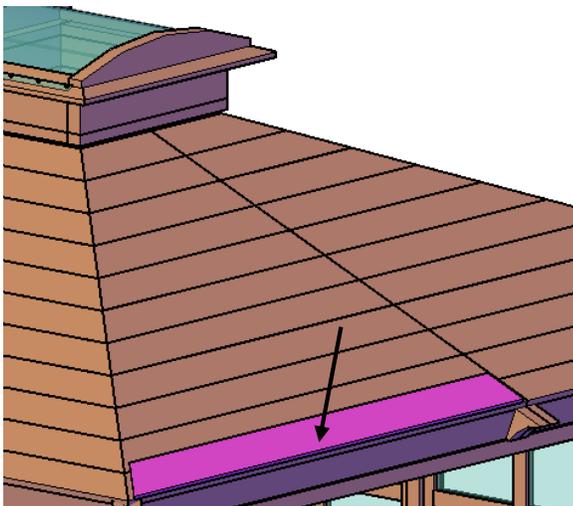


Then continue attaching roof panel to roof panel with bolts, washers and nuts.



The roof panels are tongue and groove, but are not waterproof on their own. To waterproof the roof, once the roof is fully installed and bolted in, please add properly installed roofing felt paper (add roof tar) and metal flashing around the joints prior to adding the boards to the roof. The last thing you want is to have to remove them to fix a leak.

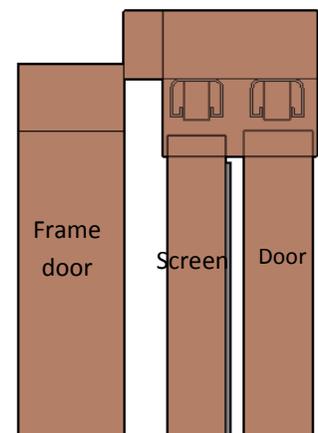
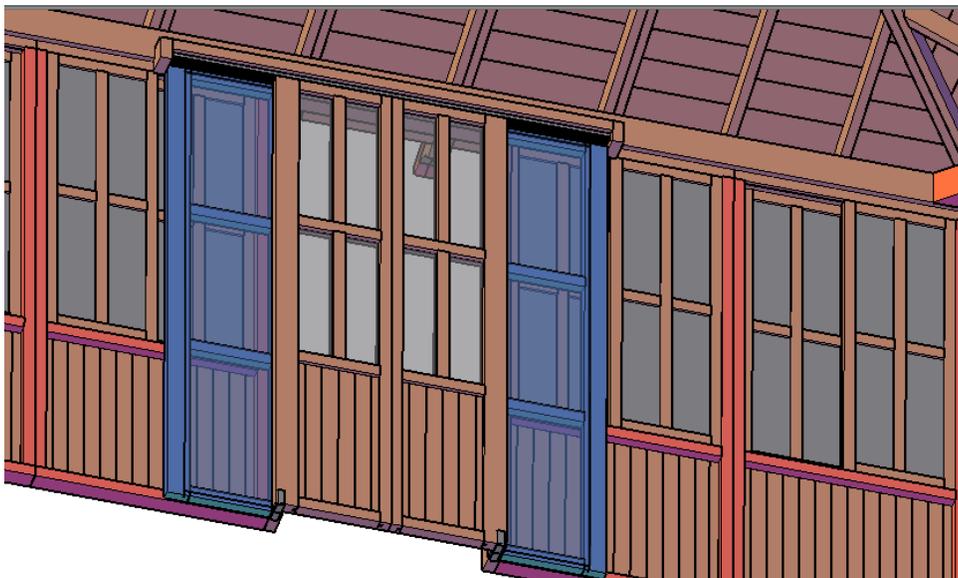
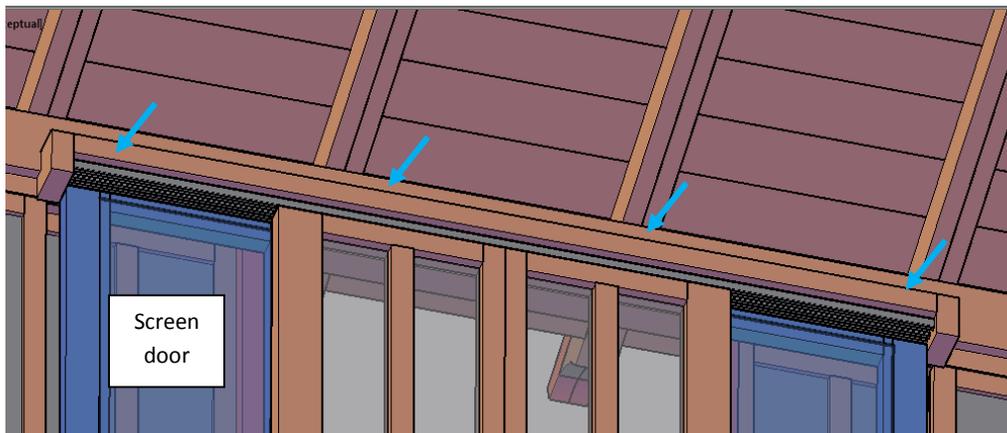
**Step 4:** Attach the boards to the Roof panel with deck screws (3" x #8). And repeat the process with each boards.



**Step 5:** Attach the roof trim between each roof panel with three deck screws (3" x #8) and repeat the process for each space between the installed roof panels.



**Step 6:** Slide the doors to the metal hardware installed in the door panels. Attach the up board to the wall panels. Use deck screws (#8 x 3"). This step is for Japanese door, if you have French door they should be attached as a panel in the first step.



This completes the Gazebo assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.